



# Element Triblend Long Sleeve Hoodie

## KOI8051

### Product Features:

- 7.6-oz, 50/25/25 polyester/cotton/rayon
- Combed and RING SPUN cotton
- Ultra soft 32 single triblend jersey
- **OEKO-TEX® STANDARD 100**

Adult sizes: S-3XL



### Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

ONYX



Black C

GREY FROST



Cool Grey 11C

Due to the nature of triblend fabric, special care must be taken throughout the decoration process



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## Garment Measurements

Size	S	M	L	XL	2XL	3XL
Chest - Half Measure	20"	21"	22 1/2"	24"	25 1/2"	27 1/2"
Chest - Full Measure	40"	42"	45"	48"	51"	55"
Body Length from HPS	28 1/2"	29 1/2"	30 1/2"	31 1/2"	32 1/2"	33"
Sleeve Length - CB	35"	35 3/4"	36 1/2"	37 1/4"	38"	38 3/4"

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.

## Adult General Sizing Guide

Size	S	M	L	XL	2XL	3XL
Chest	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"
Waist	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"
Sleeve Length - CB	32"-33 1/2"	34"-35"	35"-36"	36"-37"	37"-38"	38"-39"

## Printing Instructions for Triblend Fabrics

Due to the nature of Triblend fabric (polyester + cotton + rayon blend) , special care must be taken throughout the decoration process. Here are some tips to effectively decorate our Triblend products.

**Garment temperature must not exceed 320°F or 160°C.**

Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

**Dryer temperature and belt speeds must be changed accordingly for Triblend fabric.**

- Recommended belt time for Triblend is 70 seconds from the beginning to end of the dryer, or around a speed of 19.
- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

### SCREEN PRINTING

- These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
- Triblend fabrics may require a longer cooling time than 100% Cotton fabrics. Avoid overlap of garments and screenprint/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

### HEAT TRANSFERS

- Poly mark heat transfers may need to be created with an anti-migration layer in the design. Inks used in printing paper design needs to be darker than the base fabric or colour may migrate with the fabric colour resulting in a bleeding effect.
- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.

**A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on triblend fabrics.**