Canvas Packable Duffel with Pouch. 40L

CTB0000564

Product Features:

- 500D polyester
- Durable water repellent (DWR)
- PFAS free water repellent fabric treatment

Durable Water Repellent

Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print Pantone reference

BLACK
Black C

CARHARTT BROWN
463C

Due to the nature of polyester and water repellant coatings, special care must be taken throughout the decoration process.
Carhartt® products may not be resold without embellishment. Carhartt® products are not permitted to be shipped to or sold outside of Canada.

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Bag Measurements

Dimensions	11"h x 21.5"w x 11"l
Volume	Approx. 2,441 cu. in./40L

Decoration Area

Location	Size
Front Pocket	5"h x 6"w
Left Panel	6"h x 6"w
Right Panel	6"h x 6"w
Back Panel	8"h x 8"w

Decoration Recommendations

Due to the nature of 100% polyester fabrics and water repellant coatings, special care must be taken throughout the decoration process. Here are some tips to effectively decorate our polyester products.

Garment temperature must not exceed 320°F or 160°C.
Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

Dryer temperature and belt speeds must be changed accordingly for polyester fabric.

If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

EMBROIDERY

- For better results, Magnetic or Clamp Frames are recommended for stability and max decoration range
- Heavy weight fabrics may require a larger needle such as 80/12 or 90/14 Sharp Point

SCREEN PRINTING

- These products require the use of poly inks that cure at a lower temperature, as well as grey or black bleed blockers. Please consult your ink supplier for more information.
- Bonding catalysts may be required for water resistant/waterproof coated fabrics.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.
- For best results, manual press or specialty equipment may be required

HEAT TRANSFERS

- Low-cure adhesive and bleed blockers are required. Please consult with your transfer supplier for temperature and time recommendations specific to 100% polyester.
- Bonding catalysts may be required for water resistant/waterproof coated fabrics.
- For best results when using heat applied consumables to avoid a color or sheen change, it is recommended to use a protective foam application pad.

A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on polyester fabrics.